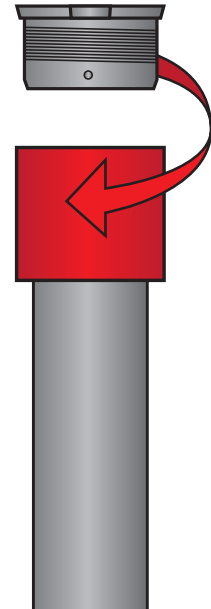


CRTi Engagement

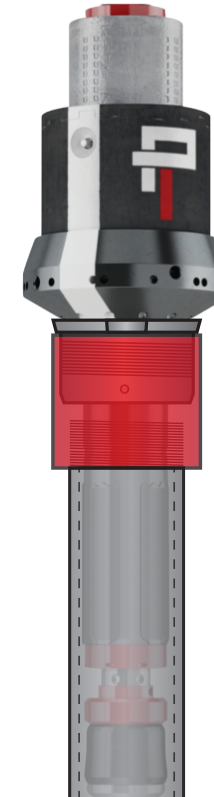
1. Safety Nubbin is inserted to protect threads, shoulder surface during stab-in. It also acts as a redundant safety system to set the dies.



2. Tool is stabbed in while tool remains in neutral rotation.



3. Weight is set on tool contacting the bumper on the safety nubbin.



4. Tool is rotated right or clockwise to engage the dies against the inside of the casing. Torque is set at 1000 to 3000 ft. lbs to engage dies below the collar.

